

1. Product Description

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| Product description | : SOMAFIX PARQUET & WOOD FRAME ADHESIVE is water-resistant PVAc based laminate parquet glue, produced in accordance with DIN EN 204 D3 Norms |
| Use of the substance/mixture | : adhesives |
| Recommended use | : Industrial use Professional uses Consumer use |

2. Characteristics

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| Characteristics | : Easy application High adhesion power Flexible |
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3. Application

- Assembling of laminate parquets, manufacturing of windows, doors, timber beams, bathroom and kitchen furnitures, gluing of MDF and wooden profiles
- Especially using on all wooden surfaces which are exposed to water or humidity

4. Application Instructions

- Application temperature is between +5 °C and +35°C
- The surface to be applied should be clean and dry, free of dust and grease
- The parts to be applied should be compatible one to another
- Gluing process is completed by applying the adhesive to the surfaces in strip form according to manufacturer instructions
- Residue of glue can be cleaned with a damp cloth
- Full curing time is 6 to 12 hours after application

5. Technical Specifications (@ 23 °C 50% RH)

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| Chemical Basis | : PVAc. |
| Appearance | : Liquid. |
| Odour | : Characteristic |
| Density | : 1.11 - 1.17 g/cm ³ |
| pH | : 3 - 5 |
| MFT | : 18 °C |
| Tg | : 20 °C |
| Total Solids | : 49 - 51 % |
| Viscosity | : 4000 - 5000 cP |
| Application Temperature | : 5 - 35 °C |

6. Packaging

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| Colour | : White / Brown. |
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| Bottle 500 ml | Package 24 pcs/box |
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7. Shelf Life and Storage

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| Storage conditions | : Store in a well-ventilated place. Keep cool. |
| Storage temperature | : 5 - 35 °C |

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| Bottle 500 ml | 15 months (after production date if stored at room temperature.) |
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8. Health and Safety

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| Adverse physicochemical, human health and environmental effects | : To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice |
| First-aid measures after inhalation | : Remove person to fresh air and keep comfortable for breathing. |
| First-aid measures after skin contact | : Wash skin with plenty of water. |
| First-aid measures after eye contact | : Rinse eyes with water as a precaution. |
| First-aid measures after ingestion | : Call a poison center or a doctor if you feel unwell. |
| Other medical advice or treatment | : Treat symptomatically. |
| Hand protection | : Protective gloves |
| Eye protection | : Safety glasses |
| Skin and body protection | : Wear suitable protective clothing |
| Respiratory protection | : In case of insufficient ventilation, wear suitable respiratory equipment |

9. Remarks

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| Remarks | : For further information, please refer to the Safety Data Sheet |
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10. Standards and Certificates

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| Standards and Certificates | : D3 (EN 204) D2 (EN 204) |
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Technical Data Sheet

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product